

Date: Tuesday, 18/03/2008 10:44:48 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GHW MOD KIT
Job Number : 36775
Estimate Number : 11182
P.O. Number :
This Issue : 18/03/2008 S.O. No. :
Prsht Rev. : NC Part Number : D350615041
First Issue : 15/01/2008 Type : SMALL /MED FAB Drawing Number : D350-615
Previous Run : 35451 Project Number : N/A
Material :
Due Date : 22/01/2008 Qty: 100 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:K Removed Manufacturing 05-12-05 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels (2 GHW Kits per box) as per PPP D350-615-041 CHG003

08/03/20

2.0 36775A "T" HANDLE ASSEMBLY



Comment: Sub-Component "T" HANDLE ASSEMBLY

D2282-041 B 36775A

CU

3.0 36775B SADDLE ASSEMBLY



Comment: Sub-Component SADDLE ASSEMBLY

D2282-043 B 36775B

R 8/3/25

4.0 D30153 Lock Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 300.0000 Each(s)

Pick:

Qty Part Number Description Batch
3 D3015-3 5/16 Locknut 36779

3

CU

5.0 D30155 SS Nylock Nut 7/16



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3015-5 7/16 Locknut 35101 564 37778 24 8/3/25

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Seq. #:	Machine Or Operation:	Description :
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6.0	51618015C	SS Bolt 5/16-18 1.5" L
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 300.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 5/16-18-015C 5/16 Bolt 1.5 Long 106869

7.0	516WC	SS Flat Washer 5/16
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 1200.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 5/16WC 5/16 Flat Washer 106732 332X 106869 364X

8.0	71614050C	SS Bolt 7/16 5" Long
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 7/16-14-050C 7/16 Bolt 5.0 Long M105432 56 M106861 2X

9.0	716WC	SS Flat Washer 7/16
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 7/16wc 7/16 Washer M106886 100X M106162 16X

1 D2282-041(Ref) "T" Handle Assembly 36775A

1 D2282-043 (Ref) Saddle Assembly 36775B

W 8/3/27

10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2282-041 with D2282-043 as per Dwg D350-6250 only engage one thread on three 5/16-18-015C bolts

08/03/27 56

11.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/03/27 56 cocker

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Part Number: D350615041

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Handwritten: 54, 08/03/28, and a circled signature.

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-615-041

Location: 31A?

PPP Rev: E

Handwritten: 54, 8/3/28, 30, and a circled signature.

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 08-04-02 and a signature.

Job Completion



Handwritten: mf, 08-04-02, and a large 'u'.

DART

DESIGN	603	DRAWN BY	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
CHECKED	DM	APPROVED	603	DRAWING NO. D350-615	SHEET 2 OF 2
DATE	97.10.21			TITLE GROUND HANDLING WHEEL MOD.	SCALE NTS

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36725



